

SAFETY DATA SHEET

1. Identification

Product identifier	CITRUS-SCRUB 90	
Other means of identification		
SDS number	538N-75A	
Product code	HIL00484	
Recommended use	General Cleaner	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Manufacturer		
Company name	HILLYARD INDUSTRIES	
Address	302 North Fourth St.	
	St. Joseph, MO 64501	
Contact person	Regulatory Affairs	
Telephone number	(816) 233-1321 (Ext. 8285)	
Fax	(816) 383-8485	
E-mail	regulatoryaffairs@hillyard.com	
Emergency telephone #	(800) 424-9300	
	(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)	

2. Hazard(s) identification

Precautionary statement Prevention

Physical hazards	Flammable liquids	Category 3
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Warning	
Hazard statement	Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May be harmful if swallowed or if inhaled. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.	

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Do not take internally. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a poison center/doctor. Inhalation: Move to fresh air. Call a physician if symptoms develop or persist. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage (sometimes referred to as Solvent or Painters' Syndrome). Use With Adequate Ventilation. Avoid breathing vapors or spray mist. Open windows and doors, use exhaust fans or other means to insure fresh air entry during application and drying. Soiled rags should be dampened with water before disposal or discarded in special containers for flammable material.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
D-Limonene		5989-27-5	80 - < 90
Alcohols, C9-11, ethoxylated		68439-46-3	5 - < 10
Other components below reportable	levels		1 - < 3

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	If swallowed, do NOT induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or poison control center immediately.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

Material name: CITRUS-SCRUB 90 HIL00484 Version #: 02 Revision date: 03-04-2016 Issue date: 02-06-2015

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.
	Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/perso	onal protection
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).

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Appropriate engineering controls	Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.	
Individual protection measures,	such as personal protective equipment	
Eye/face protection	Chemical splash goggles where there is a potential for eye contact.	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves.	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.	
Respiratory protection	Not normally required with adequate ventilation. If engineering controls do not maintain airborne	

Respiratory protection Not normally required with adequate ventilation. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

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Appearance	Clear to slightly translucent orange liquid
Physical state	Liquid.
Form	Liquid.
Color	Orange.
Odor	Citrus odor
Odor threshold	Not available
рН	Not available
Melting point/freezing point	Not applicable / Not available
Initial boiling point and boiling range	> 300 °F (> 148.89 °C)
Flash point	125.0 °F (51.7 °C) Tag Closed Cup
Evaporation rate	< 1 (ethyl ether = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	2 mm Hg
Vapor density	4.6968 AIR=1
Relative density	0.8779 at 77°F
Solubility(ies)	
Solubility (water)	Moderate
Partition coefficient (n-octanol/water)	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Other information	
Density	7.31 lb/gal
Percent volatile	88.5 - 91.5
VOC (Weight %)	90 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.

Ingestion	Expected to be a low ingestion hazard.
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Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	May cause an allergic skin reacti	on.	
Product	Species	Test Results	
CITRUS-SCRUB 90			
Acute			
Oral			
LD50	Mouse	6221.8921 mg/kg estimated	
Components	Species	Test Results	
D-Limonene (CAS 5989-27-5)			
Acute			
Oral			
LD50	Mouse	5600 - 6600 mg/kg	
* Estimates for product may	/ be based on additional component of	data not shown.	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes serious eye irritation.		
Respiratory or skin sensitizat	ion		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	May cause an allergic skin reacti	on.	
Germ cell mutagenicity	No data available to indicate pro- mutagenic or genotoxic.	duct or any components present at greater than 0.1% are	
Carcinogenicity	This product is not considered to	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overa	II Evaluation of Carcinogenicity		
D-Limonene (CAS 598 US. OSHA Specifically Re Not listed.	9-27-5) 3 gulated Substances (29 CFR 1910.	Not classifiable as to carcinogenicity to humans. 1001-1050)	
Reproductive toxicity	This product is not expected to c	ause reproductive or developmental effects.	
Specific target organ toxicity single exposure	- Not classified.		
Specific target organ toxicity repeated exposure	- Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be har	mful.	
12. Ecological information	on		
Ecotoxicity	Verv toxic to aquatic life with long	a lasting effects.	

Ecotoxicity Very toxic to aquatic life with long lasting effects. **Test Results** Product **Species CITRUS-SCRUB 90** Aquatic 34.1486 mg/l, 48 hours estimated Crustacea EC50 Daphnia Fish LC50 Fish 0.682 mg/l, 96 hours estimated Components **Species Test Results** Alcohols, C9-11, ethoxylated (CAS 68439-46-3) Aquatic Crustacea EC50 Water flea (Daphnia magna) 2.9 - 8.5 mg/l, 48 hours Fish LC50 Fathead minnow (Pimephales promelas) 6 - 12 mg/l, 96 hours

Components		Species	Test Results		
D-Limonene (CAS 5989-27-	5)				
Aquatic	5050				
Crustacea	EC50	Water flea (Daphnia pulex)	69.6 mg/l, 48 hours		
Fish	LC50	Fathead minnow (Pimephales promela	is) 0.619 - 0.796 mg/l, 96 hours		
* Estimates for product may		additional component data not shown.			
ersistence and degradability	No data is available on the degradability of this product.				
Bioaccumulative potential					
Partition coefficient n-octa D-Limonene	nol / water (log Kow) 4.232				
Mobility in soil	No data available.				
Other adverse effects	No other potential,	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal consideration	ons				
Disposal instructions	this mate with chen	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.			
-ocal disposal regulations	Dispose in accordance with all applicable regulations.				
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.				
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).				
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container emptied.				
14. Transport information	า				
тот					
Not regulated as dangerous	goods.				
General information	This mate instruction	erial is regulated under IATA and IMDG regul ns.	ations. Contact manufacturer for shipping		
15. Regulatory information	on				
JS federal regulations	This prod Standard	uct is a "Hazardous Chemical" as defined by , 29 CFR 1910.1200. onents are on the U.S. EPA TSCA Inventory			
TSCA Section 12(b) Export	•	-			
Not regulated. CERCLA Hazardous Subst					
Not listed.		,			
SARA 304 Emergency rele	ase notificat	tion			
Not regulated.					
	gulated Subs	stances (29 CFR 1910.1001-1050)			
Not listed					

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No	
SARA 302 Extremely hazardous substance		

Not listed.

SARA 311/312 Hazardous No chemical

Other federal regulations

Safe Drinking Water Act Not regulated. (SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100) Not listed.

US. Massachusetts RTK - Substance List

Not regulated.

- US. New Jersey Worker and Community Right-to-Know Act Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region

Inventory name

On inventory (yes/no)*

Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	02-06-2015
Revision date	03-04-2016
Version #	02
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
Disclaimer	No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products.
Revision Information	Physical & Chemical Properties: Multiple Properties Transport information: General information